

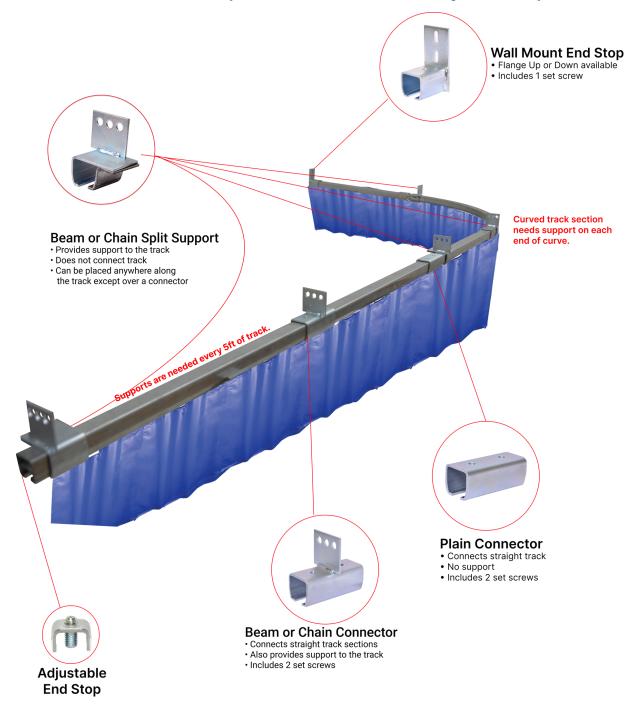


Beam/Chain Track System

Some projects require multiple sets of installation instructions.

These installation instructions pertain to the **beam/chain track mounting system**. The hardware components required above the track, that attach to your existing building structure, are not listed in these instructions. Please refer to our **separate support hardware instructions**, which include a list of necessary hardware components to be used above the track if needed. **The supporting hardware is always installed first**.

Overall view of where to place the beam/chain track system components



Components List:

Beam/Chain Track System

- **STEP 1** Compare the parts that you received with the packing list.
 - To obtain a visual reference for the parts listed on your packing list, refer to the parts listed on this components list.

10	Beam/Chain Connector	Beam/Chain Split Support		Beam/Chain ner Connector	Beam/Chain T-Connector	Plain Connector
RUCTIONS	2x set screws included P/N: BCC-K36	P/N: BCS-K36A		et screws included BCA-K61	3x set screws included P/N: BCT-K65	P/N: PC-K38
TF	Qty.:	Qty.:	Qty.:		Qty.:	Qty.:
SN	Set Screw	Straight Track		Curved Track	Roller	Steel Roller With Plate
INSTALLATION INSTRUCTIONS	All set screws come	TR-K10 for 2' TR-K13 for 6' TR-K11 for 4' TR-K14 for 7'		45° - P/N: 45P-K27 90° - P/N: 90P-K25	Nylon - P/N: NY-K42	
Z	in one package Qty.:	TR-K12 for 5' TR-K15 for 8' Qty.:		2x set screws included	Steel - P/N: SR-K44 Qty.:	P/N: SR-P Qty.:
NS	4 Wheel Trolley w/ Steel Rollers	Wall Mount End S		ty.: Adjustable End Stop	Dull Pana Trallov	Overlap Trolley w/ Steel Rollers
	P/N: SR4W-1	Flange Up P/N: WMESU-K33 Flange Down P/N: WMESD-K32		P/N: ESA-K31A	4ft Rope - P/N: PRT-K80 10ft Rope - P/N: PRT-K10	4ft Rope - P/N: OLT-K70 10ft Rope - P/N: OLT-10
E 2	Qty.:	Qty.:		Qty.:	Qty.:	Qty.:



Components List:Beam/Chain Track System

Curtain/Panels	Valance		Chain Weighted Bottom		Floor Sweep
	Velcro attaches to the side of the track		Sewn into the hem		Velcro attached to the bottom hem
Qty.:	Qty.:		Qty.:		Qty.:
Wall Attachment Strip	D-Ring	Curtain 1	Гіе-Back	Adhesive Velcro	6" Wide Vinyl Tape
Wall attachment strip	D-Ring with Carabiner	Curtain ⁻	Гie-Back	Color - Black or White 1" or 2" wide	Color - Royal Blue, Gray, Black, or White. Comes on a roll or 4' long strips
Qty.:	Qty.:	Qty.:		Qty.:	Qty.:

Space for notes:





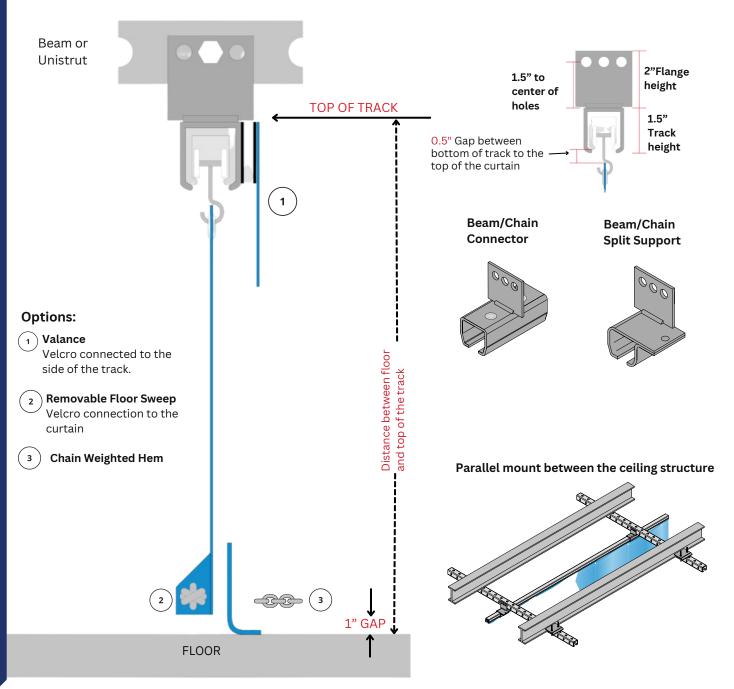
Beam/Chain Track System

The image below provides an overall side elevation view.

Make sure the track is mounted at the correct height for the bottom edge of the STEP 2 curtain to hang 1" above the floor. If you ordered a floor sweep, about 2" of the sweep should sit on the floor.

IMPORTANT NOTE: The TOP OF THE TRACK has to be mounted at ____ft. ____in. off of the floor.

This dimension is also located atop your quotation. Make sure that the track is leveled.





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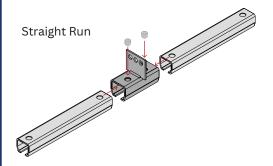
INSTALL INSTRUCTIONS

Beam/Chain Track System

STEP 3 Determining where to use connectors, plain connectors, and split supports.

Please note: AmCraft Mfg. does not provide the fasteners mounting into your ce

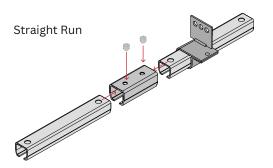
Please note: AmCraft Mfg. does not provide the fasteners mounting into your ceiling structure.



Beam/Chain Connector

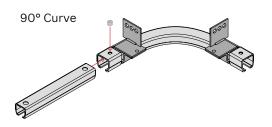
Connects two pieces of track together and provides a flange to support the connection from above.

Only used if there is an existing structure directly above the flange. The connection must be supported from above.



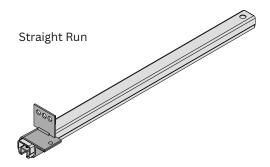
Plain Connector with Beam/Chain Split Support

If your track connection is not directly below your existing ceiling structure, use a plain connector to connect the track. Place a split support along the track where you have an anchoring point above for support. The split support can be placed anywhere along the track except directly on top of a plain connector. Support the track every 5 feet.



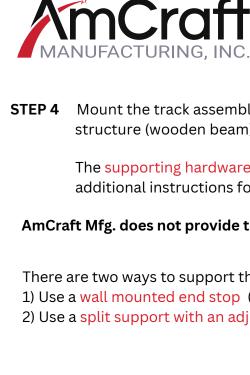
Beam/Chain Split Support with 90° or 45° Track Curve

The curves have connectors welded onto each end. No additional connectors are needed. To support the curve, place a split support next to each connector and support from above.



Beam/Chain Split Support

If the track section does not run into a wall or you do not want to drill into your wall to mount a wall mount end stop, use a split support to support the end of the track from above. This is only possible if you have an anchoring point above.



Beam/Chain Track System

STEP 4 Mount the track assembly to the supporting hardware or to your existing ceiling structure (wooden beam).

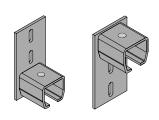
The supporting hardware always gets installed before the track system hardware. See additional instructions for track supporting hardware.

AmCraft Mfg. does not provide the suspension chain or fasteners that connect to wooden beams.

There are two ways to support the end of the track. Starting at one side:

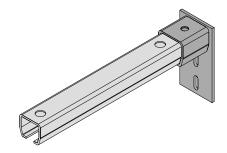
- 1) Use a wall mounted end stop (flange up or down) if the track mounts to a wall
- 2) Use a split support with an adjustable end stop to support the track from above

Wall Mount End Stop



Flange Up - P/N: WMESU-K33 Flange Down - P/N: WMESD-K32

If you are using the wall mount end stop, don't forget to place the set screws into the small hole on the top of the end stop. The wall fasteners are not provided by AmCraft Mfg.

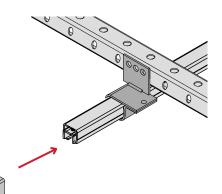


Beam/Chain Split Support



P/N BCS-K36A

The second option to support the track end is to utilize a **beam/chain split support**. This method is only feasible if your building structure provides a point of connection above the split support to secure the track end from. If the track end does not mount to a wall and remains open, please insert an adjustable end stop to prevent the rollers from falling out of the track.





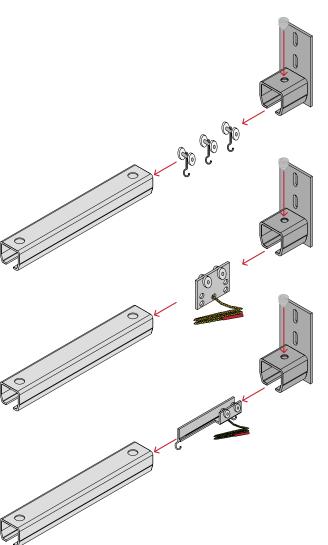
Beam/Chain Track System

Important: Do not secure the last track section yet!

The rollers and end stops must be inserted before the access to the end opening is closed.

(See below)

STEP 5 Insert the trolleys and adjustable end stops into the track
Each grommet on the top edge of your curtain needs a trolley hook. Please insert the
amount of trolleys needed to hang the curtain(s) from the track. (Be sure to consider
special trolleys, as detailed below)



Insert the trolleys and set screw.

The pull rope trolley is connected to the curtain with 2 each nuts and bolts. The two bolts go through specially placed grommets on that end of the curtain.

Insert the overlap trolley. The overlap trolley has 2 hooks which need to be connected to **two grommets.**

It is important to place the overlap trolley on the right hand side of the left curtain. (Orientation is always standing **outside** of the enclosed area, looking at the **front** of the curtains.)

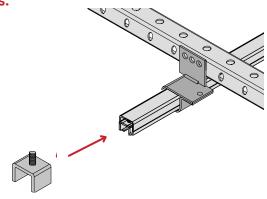


Beam Chain Track System

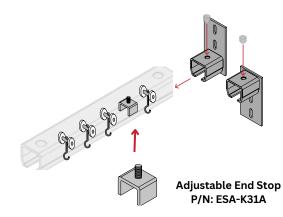
The adjustable end stops can be used in two ways.

1) If the track does not mount to a wall, it is necessary to insert an adjustable end stop to prevent the rollers from falling out of the track.

> Adjustable End Stop P/N: ESA-K31A



2) To keep one side of a curtain stationary, place the end stop between the last and second to last trolley, effectively locking the last trolley in place and preventing movement of that edge of the curtain.



STEP 6 Securing and Tightening

Now you can secure the last piece of track.

Important:

Make sure all of the nuts and bolts are tightened. This ensures a safe installation.

STEP 7 Hang the Curtain(s)

Align and match the curtain(s) grommets with the appropriate trolley hooks. Make sure the front of the curtain faces outside of the enclosed area.

