

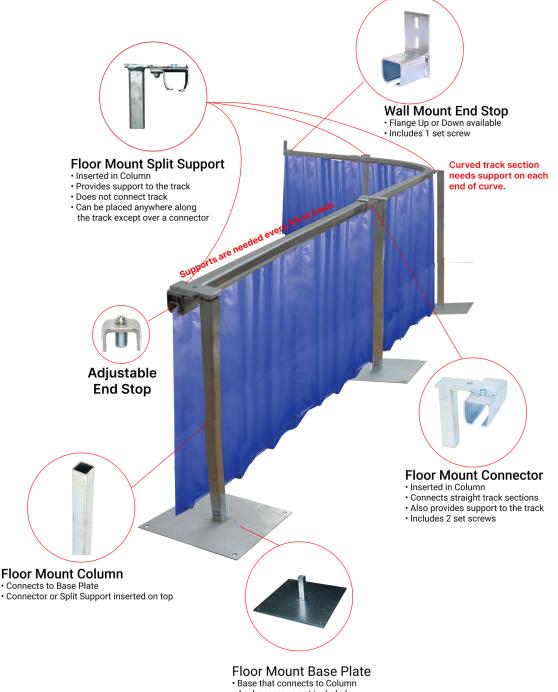
INSTALL INSTRUCTIONS

Floor Mount Track System

Some projects require multiple sets of installation instructions.

The **floor mount track system** is utilized in situations where there is no ceiling structure available to provide support for the track system. Please note that there is a **maximum height** limit of 12 feet. In order to ensure proper support for the track, it is necessary to position uprights (columns) **every 5 feet**. The base plates get bolted into the floor to provide stability for the structure. The hardware to fasten the plates is not provided by AmCraft Mfg.

Overall view of where to place the floor mount track system components



Anchor screws not included

Floor Mount Track System

STEP 1

- Compare the parts that you received with the packing list.
- To obtain a visual reference for the parts listed on your packing list, refer to the parts listed on this components list.

10	Floor Mount Connector	Floor Mount Split Support	Floor Mount Corner Connector	Floor Mount T-Connector	Plain Connector
UCTIONS	2x set screws included	P/N: FCS-K55	2x set screws included	3x set screws included	P/N: PC-K38
H	P/N: FCC-K55A Qty.:	Qty.:	P/N: FCA-K52 Qty.:	P/N: FCT-K53 Qty.:	Qty.:
SN	Floor Mount Column 6',7',8' ft.	Floor Mount Columi 9', 10', 12' ft.	n Floor Mount Base Plate		
INSTALLATION INSTRUCTIONS	PN: FC6-K76 for 6' H PN: FC7-K77 for 7' H PN: FC8-K78 for 8' H	PN: FC9-K79 for 9' H PN: FC10-K93 for 10' H PN: FC12-K94 for 12' H	PN: FCBFC6P-K51	>	
ST/	Qty.:	Qty.:	Qty.:	7	
Z	Set Screw	Straight Track	Curved Track	Roller	Steel Roller With Plate
		TR-K10 for 2' TR-K13 for 6	45° - P/N: 45P-K27		
7		TR-K11 for 4' TR-K14 for 5' TR-K15 for 5	7' 90° - P/N: 90P-K25	Nylon - P/N: NY-K42 Steel - P/N: SR-K44	P/N: SR-P
GE 2	Qty.:	Qty.:	Qty.:	Qty.:	Qty.:

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Components List:

Floor Mount Track System

4 Wheel Trolley w/ Steel Rollers	Wall Mount End Stop	Adju	Adjustable End Stop Pull Rope Tro w/Steel Roll		olley Overlap Trolley ers w/ Steel Rollers	
P/N: SR4W-1	Flange Up P/N: WMESU-K33 Flange Down P/N: WMESD-K32		P/N: ESA-K31A	4ft Rope - P/N: PRT-k 10ft Rope - P/N: PRT-		
Qty.:	Qty.:		Qty.:	Qty.:	Qty.:	
Curtain/Panels	Valance		Chain Weighted Bottom		Floor Sweep	
	Velcro attaches to the side of the track		Sewn into the hem		Velcro attached to the bottom hem	
Qty.:	Qty.:		Qty.:		Qty.:	
Wall Attachment Strip	D-Ring	Curtai	in Tie-Back	Adhesive Velcro	6" Wide Vinyl Tape	
Wall attachment strip	D-Ring with Carabiner	Curtai		Color - Black or White " or 2" wide	Color - Royal Blue, Gray, Black or White. Comes on a roll or 4' long strips	
Qty.:	Qty.:	Qty.:		Qty.:	Qty.:	



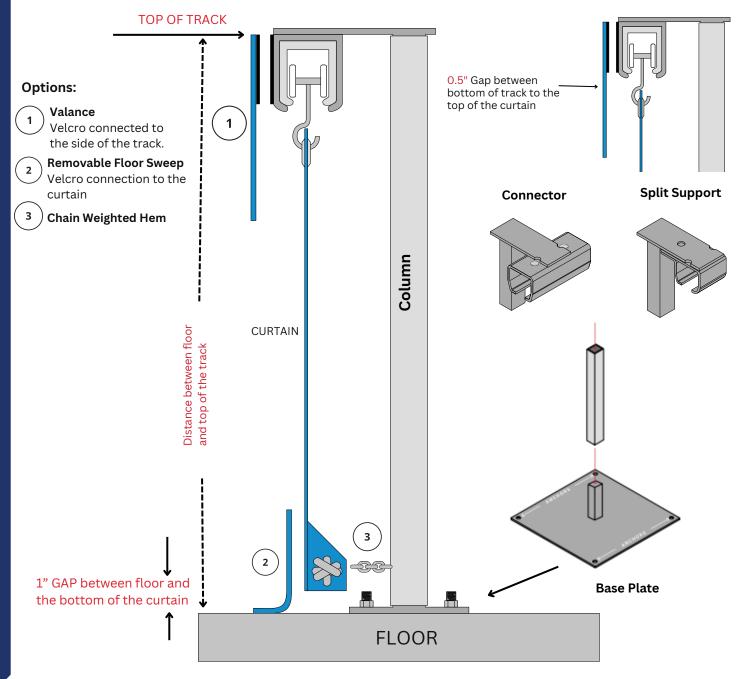


Floor Mount Track System

The image below provides an overall side elevation view.

STEP 2 Make sure the track is mounted at the correct height for the bottom edge of the curtain to hang 1" above the floor. If you ordered a floor sweep, about 2" of the sweep should sit on the floor.

IMPORTANT NOTE: The TOP OF THE TRACK has to be mounted at ____ft. ____in. off of the floor. This dimension is also located atop your quotation. Make sure that the track is leveled.





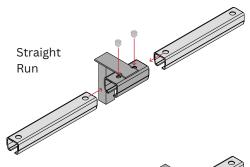
Amcraft MANUFACTURING, INC.

INSTALL INSTRUCTIONS

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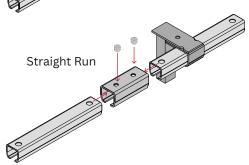
Step 3 Determining where to use connectors, plain connectors, and split supports.

PLEASE NOTE: AmCraft Mfg. does not provide the anchor fasteners for the base plates.



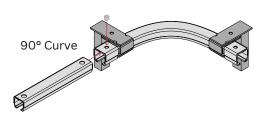
Floor Mount Connector

Connects two pieces of track together and supports the track as well. Remember to support the track every 5 feet.



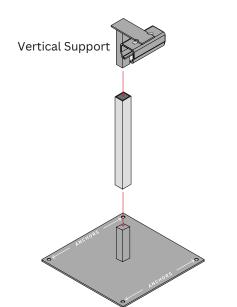
Plain Connector with Floor Mount Split Support

If for some reason you can not place an upright where you need to connect the track you would use an plain connector to connect the two track sections and place a split support with a column as close as possible to the plain connector. Remember to support the track every 5' is recommended.



Floor Mount Split Support with 90° or 45° Track Curve

The curves have connectors welded onto each end. No additional connectors are needed. To support the curve, place split supports next to both connectors. The split supports need to be inserted into columns to be supported.



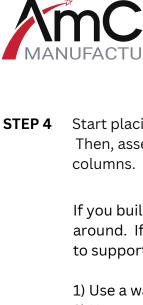
Floor Mount Base Plate and Columns

Important: The columns are installed inside of the enclosure. AmCraft Manufacturing does not provide floor anchor fasteners. Make sure you have base plates and columns supporting the track every 5'



Floor Mount Split Support

If you have a track end that doesn't meet a wall or connect to another track piece, you can use a split support to support the track end. Use an adjustable end stop to prevent the rollers from falling out.



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Floor Mount Track System

Start placing the columns into the base plates. Do not anchor them in to the floor yet. Then, assemble partial track sections and insert the connectors or split supports into the

> If you build a 4 sided enclosure, you can start at any curve section and work your way around. If a track end does not connect to an other track section, there are two ways to support those ends:

- 1) Use a wall mounted end stop (flange up or down) if the track end mounts to a wall.
- 2) Use a split support with an adjustable end stop to support the track with an additional column.

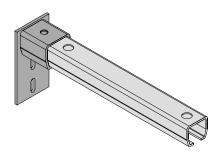
Wall Mount End Stop

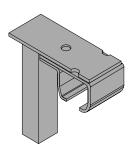




Flange Up - P/N: WMESU-K33 Flange Down - P/N: WMESD-K32

If you are using the wall mount end stop, don't forget to place the set screws into the small hole on the top of the end stop. The wall fasteners are not provided by AmCraft Mfg.





The second option for supporting the end is to utilize a floor mount split support. If the track end does not mount to a wall and remains open, please place an adjustable end stop to prevent the rollers from falling out of the track. .

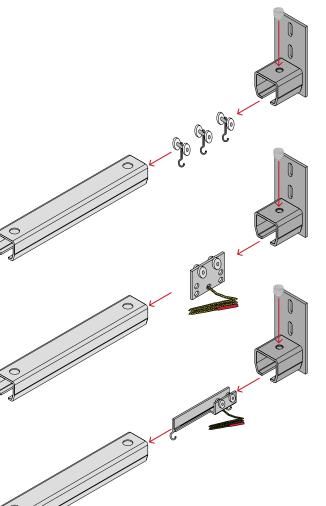


Important: Do not secure the last track section yet! The rollers and end stops must be inserted before the access to the end opening is closed. (See below)



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STEP 5 Insert the trolleys and adjustable end stops into the track Each grommet on the top edge of your curtain needs a trolley hook. Please insert the amount of trolleys needed to hang the curtain(s) to the track. (Be sure to consider special trolleys, as detailed below)



Insert the trolleys and set screw.

The pull rope trolley is connected to the curtain with 2 each nuts and bolts. The two bolts go through specially placed grommets on that end of the curtain.

Insert the overlap trolley. The overlap trolley has 2 hooks which need to be connected to two grommets.

It is important to place the overlap trolley on the right hand side of the left curtain. (Orientation is always standing outside of the enclosed area, looking at the front of the curtains.)

The adjustable end stops can be used in two ways.

1) If the track end does not mount to a wall, it is necessary to insert an adjustable end stop to prevent the rollers from falling out of the track.



P/N: ESA-K31A

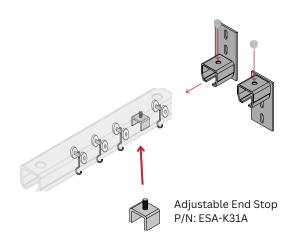




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2) To keep one side of a curtain stationary, place the end stop between the last and second to last trolley, effectively locking the last trolley in place and preventing movement of that edge (portion) of the curtain.



STEP 6 Securing and Tightening

Now you can install the last piece of track. Place the uprights with the base plates directly below the connectors or split supports and bolt the base plates to your floor. The fasteners are not provided by AmCraft MF.

Important:

Make sure all of the connections, nuts and bolts are tightened. This ensures a safe installation.

STEP 7 Hang the Curtain(s)

Align and match the curtain(s) grommets with the appropriate trolley hooks. Make sure the front of the curtain faces outside of the enclosed area.

